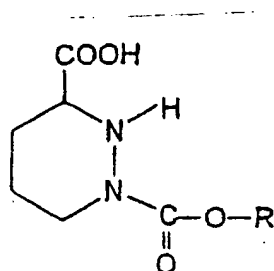


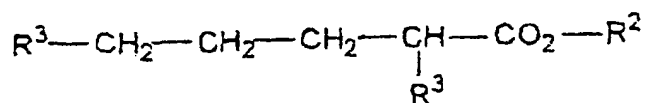
**Listing of Claims:**

**Claim 1** (currently amended) A process for preparing ~~the~~ a hexahydropyridazine-3-carboxylic acid ~~derivatives~~ derivative of the formula (I)



I

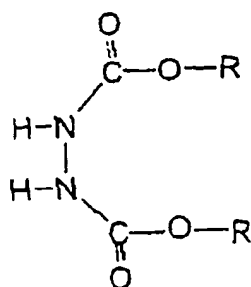
~~in which wherein~~ R ~~represents a~~ is selected from the group consisting of saturated or unsaturated, substituted or unsubstituted alkyl ~~radical~~, a substituted or unsubstituted aralkyl ~~radical or a~~ substituted or unsubstituted aryl ~~radical, characterized in that~~ comprising reacting a compound of the formula (II)



II

~~in which wherein~~  $R^2$  ~~represents a~~ is substituted or unsubstituted alkyl ~~radical~~, and  $R^3$  ~~represents a~~ is halogen ~~atom~~ or a nucleofugal organic group,

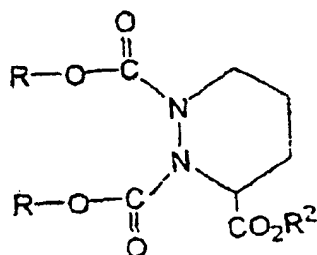
is reacted with a compound of the formula (III)



III

in which ~~whereas~~ R has the above meaning,

in the presence of a base with a pK of greater than or equal to 8.5, in an organic ketone solvent ~~chosen from ketones~~, to the a tetrahydro-1,2,3-pyridazine-tricarboxylate intermediate compound of the formula (IV)



IV

in which ~~wherein~~ R and R<sup>2</sup> have the above meanings, which is not isolated and which is treated with a basic aqueous medium, to obtain the hexahydropyridazine-3-carboxylic acid derivative of formula (I).

**Claim 2** (currently amended) The process ~~as claimed in~~ of claim 1, wherein the organic ketone solvent is ~~chosen~~ selected from the group consisting of acetone, methyl ethyl

ketone, methyl isobutyl ketone, methyl tert-butyl ketone and diisopropyl ketone, and mixtures thereof.

**Claim 3** (currently amended) The process ~~as claimed in claim 1 or 2, characterized in that~~ of claim 1 wherein the base used in the first reaction is ~~chosen~~ selected from the group consisting of alkali metal carbonates and tertiary amines.

**Claim 4** (currently amended) The process ~~as claimed in any one of the preceding claims, characterized in that~~ of claim 1 wherein the solvent is acetone.

**Claim 5** (currently amended) The process ~~as claimed in any one of the preceding claims, characterized in that~~ of claim 1 wherein the base used in the first reaction is potassium carbonate.

**Claim 6** (currently amended) The process ~~as claimed in any one of the preceding claims, characterized in that~~ of claim 1 wherein the base used for the second reaction is ~~chosen~~ selected from the group consisting of alkali metal hydroxides and alkali metal or alkaline-earth metal alkoxides.

**Claim 7** (currently amended) The process ~~as claimed in the preceding claim characterized in that~~ of claim 6 wherein the alkali metal hydroxides are used in aqueous solution.

**Claim 8** (currently amended) The process ~~as claimed in claim 6 or 7, characterized in that the mineral~~ of claim 6 wherein the base is sodium hydroxide or potassium hydroxide.

**Claim 9** (currently amended) The process ~~as claimed in any one of the preceding claims, characterized in that~~ of claim 1 wherein, for the second reaction, the temperature is ~~between 25°C and to 55°C~~ and the volume of water is ~~between 1 and to 10~~ liters per kilogram of compound of formula (III).

**Claim 10** (currently amended) The process ~~as claimed in the preceding claim, characterized in that~~ of claim 9 wherein the reaction is performed by applying different successive temperature stages within the range.

**Claim 11** (currently amended) The process ~~as claimed in any one of the preceding claims, characterized in that~~ of claim 1 wherein the compound of formula (I) is obtained in crystalline form by mixing the reaction medium with a solvent in which the compound of formula (I) is insoluble and which is a diluent for alcohols, and by ~~bringing~~ adjusting the pH of the medium to ~~a value of between 0.5 and to 2~~ using an acid.

**Claim 12** (currently amended) The process ~~as claimed in the preceding claim, characterized in that~~ of claim 11 wherein the solvent is ~~chosen~~ selected from the group consisting of aromatic hydrocarbons, aliphatic hydrocarbons, ethers and acetates.

**Claim 13** (currently amended) The process ~~as claimed in claim 11 or 12, characterized in that~~ of claim 11 wherein the acid is hydrochloric acid.

**Claim 14** (currently amended) The process ~~as claimed in any one of the preceding claims, characterized in that~~ of claim 1 wherein  $R^1$  ~~represents the~~ is phenyl or naphthyl radical,  $R^2$  ~~represents a C<sub>1</sub> to C<sub>4</sub> alkyl radical~~ of 1 to 4 carbon atoms and  $R^3$  ~~represents a~~ is halogen atom.

**Claim 15** (currently amended) The process ~~as claimed in the preceding claim, characterized in that~~ of claim 14, wherein  $R^1$  ~~represents the~~ is phenyl radical,  $R^2$  ~~represents a~~ is methyl radical and  $R^3$  ~~represents a~~ is bromine atom.